



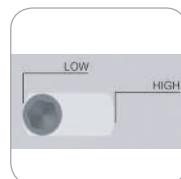
## HERRAMIENTAS DE BRUÑIDO BURNISHING TOOLS



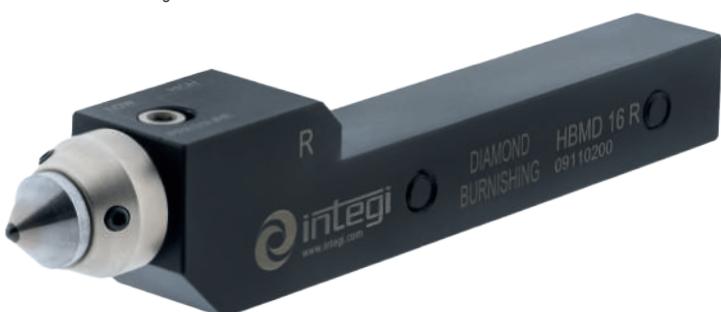
### HBMD

#### + Características

- Herramienta diseñada para bruñir en tornos de cabezal móvil, superficies exteriores de formas variadas
- Cara superior del mango alineada con la punta del diamante
- Cabeza provista de un sistema interno de resorte que regula la presión haciéndola homogénea en todas las piezas (Fig.1)
- Utilizable sobre piezas de diferentes tipos de materiales con durezas de hasta 63 HRC
- Posibilidad de colocar la punta de diamante en diferentes posiciones para prolongar la vida del útil

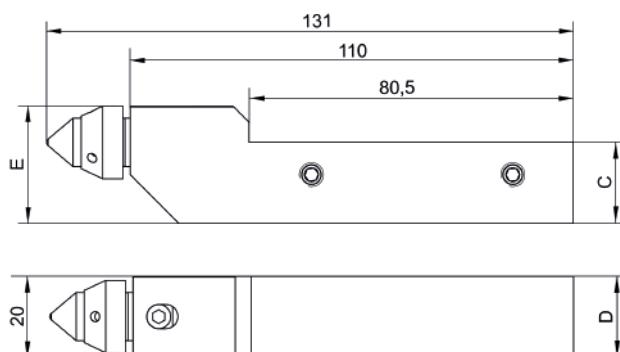


(Fig.1)

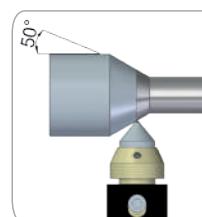
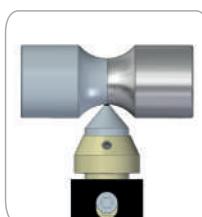
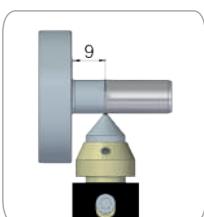


#### + Features

- Tool designed for burnishing external diameters of various shapes on sliding head lathes
- Top face of the shank aligned with the diamond tip
- The head is equipped with an internal spring system to regulate the pressure of the diamond tip, making it homogeneous on all parts (Fig.1)
- Can be used on workpieces made of different types of materials with hardness up to 63 HRC
- Possibility of placing the diamond tip in different positions to extend the life of the tool



#### + Avance Feed



| Herramienta   Tool |                         |                    |                     |    |    |    |     |
|--------------------|-------------------------|--------------------|---------------------|----|----|----|-----|
| Código<br>Code     | Referencia<br>Reference | Versión<br>Version | Diamante<br>Diamond | C  | D  | E  | Kg  |
| 09110100           | HBMD 12 R               | R                  | DT 12               | 12 | 12 | 21 | 0.3 |
| 09110101           | HBMD 12 L               | L                  | DT 12               | 12 | 12 | 21 | 0.3 |
| 09110200           | HBMD 16 R               | R                  | DT 12               | 16 | 16 | 25 | 0.4 |
| 09110201           | HBMD 16 L               | L                  | DT 12               | 16 | 16 | 25 | 0.4 |
| 09110300           | HBMD 20                 | R+L                | DT 12               | 20 | 20 | 29 | 0.5 |

| Punta de diamante   Diamond tip |                         |
|---------------------------------|-------------------------|
| Código<br>Code                  | Referencia<br>Reference |
| 10010104                        | DT 12-R0.4              |
| 10010108                        | DT 12-R0.8              |
| 10010110                        | DT 12-R1.0              |
| 10010120                        | DT 12-R2.0              |

